



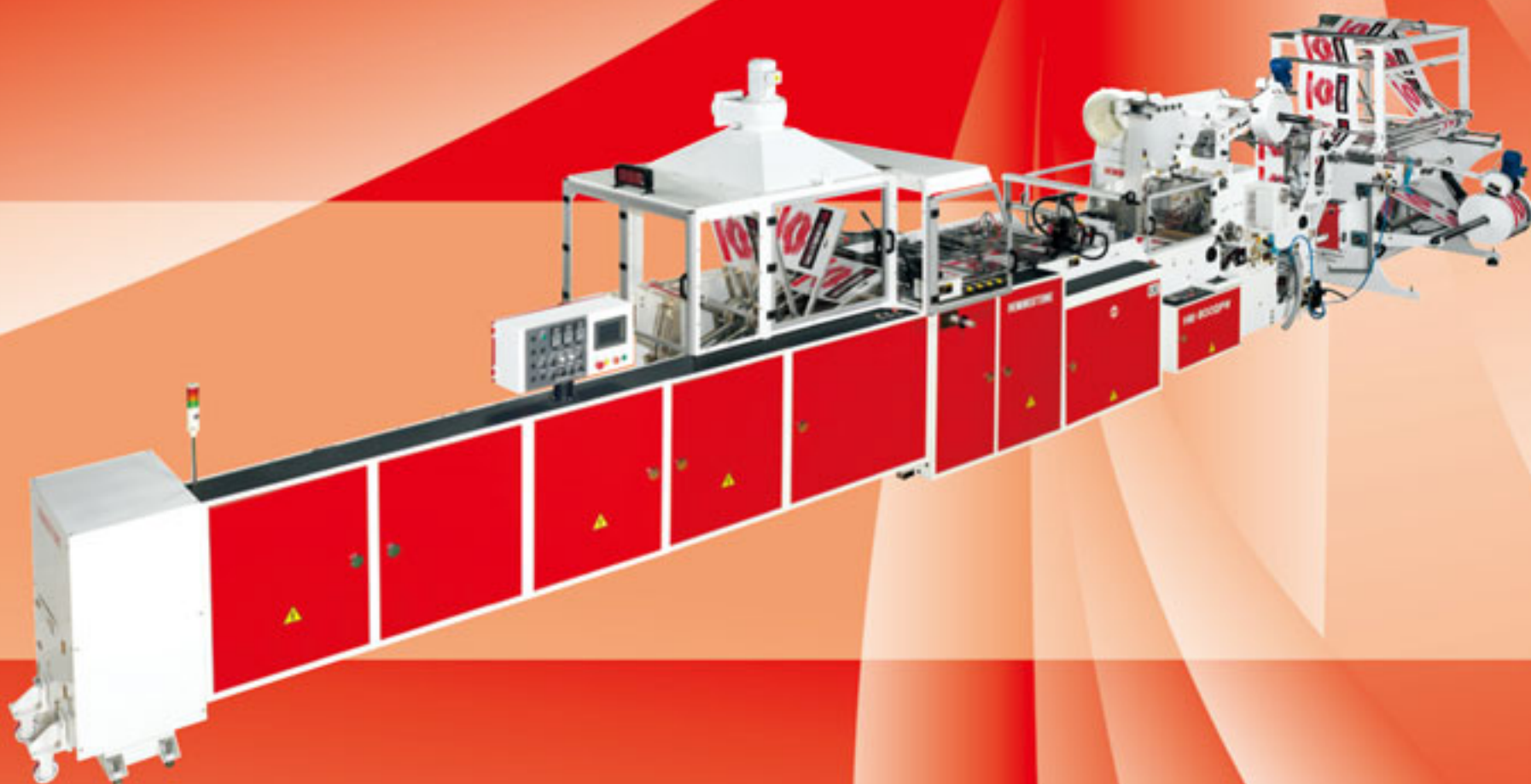
SINCE 1979

# HEMINGSTONE

THE FIRST CHOICE

**HM-800GPW**  
**HM-800GPC**

Super High Speed Fully Automatic Inside Glue  
Patch Handle Carrier Bag Making Machine

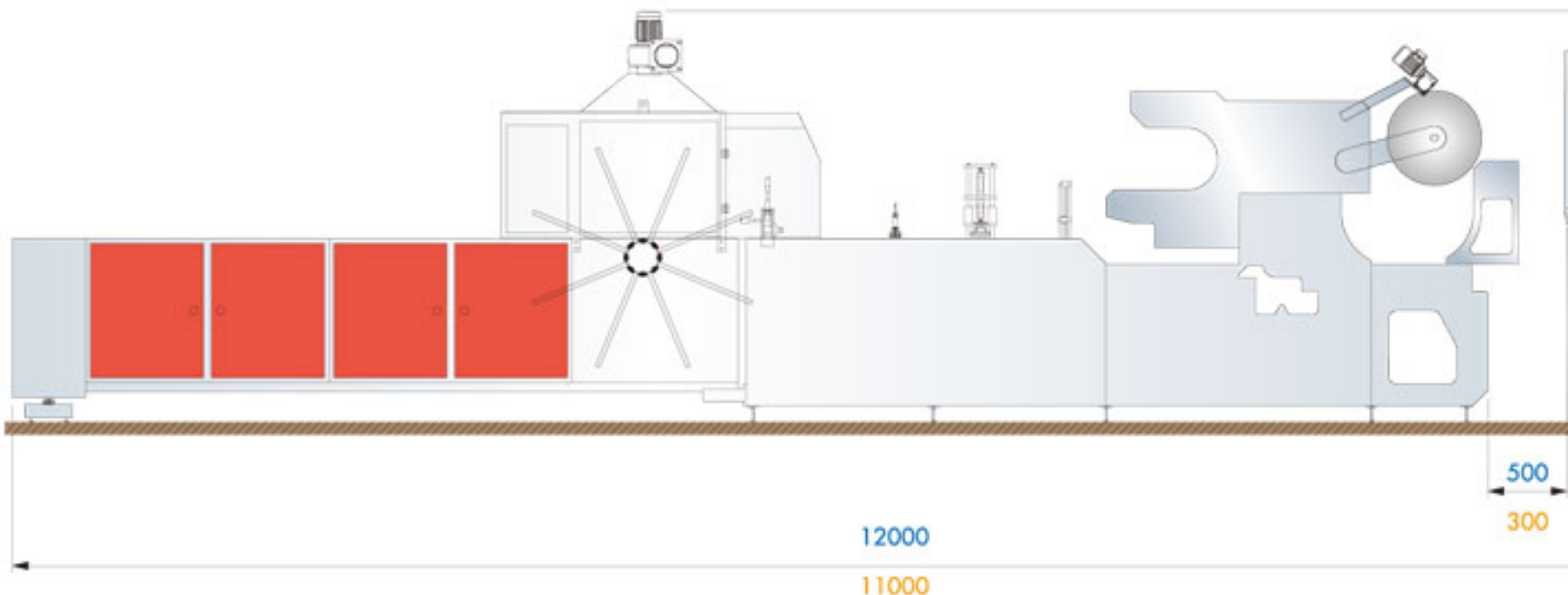


# Bag Making Machine

## HM-800GPW

Super High Speed Fully Automatic Inside Glue Patch Handle Carrier Bag Making Machine with Wicketer

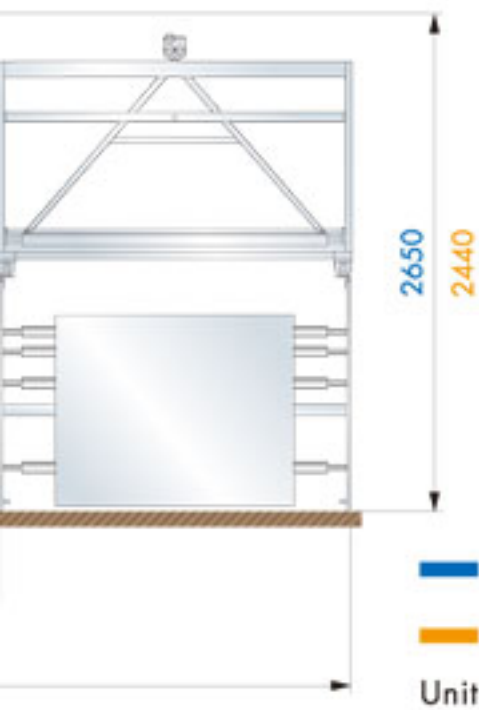
- It's integrated with high technology.
- Automation design, it's fully automatic production.
- With varied automatic alarm.
- Optional device for die cut handle bags.
- Optional device for single sheet.





### Hydraulic Unwind Unit with Folding Unit for Single Sheet

- Double-deck design for space-saving.
- It's designed for hydraulic unwinding, the maximum width of film is 1600mm and the maximum diameter of film is 1000mm.
- Driven by inverter motor automatically.
- EPC included.



## HM-800GPC

High Speed Fully Automatic Inside Glue Patch Handle Carrier Bag Making Machine



### SPECIFICATIONS :

Model	Bag Size			Film Unwind Width Bag Film (mm)	Max. Product Speed (cycles / min)
	Width (mm)	Length (mm)	Bottom Gusseting (mm)		
HM-800GPC	200~650	200~750	30~75	800	100~150
HM-800GPW	200~600	300~660	30~75	1600	150~220



**Auto Conveyor Table  
(for GPC only)**

The auto conveyor table will deliver the finished bags while it's counted. In the meanwhile, the production is non-stop.



**Side Sealing Unit  
(for GPC only)**

- The sealing knife is made of the best material and without deformation even heated by high temperature.

- It's designed with patent on the fixed sealing knife that is humanistic structure.
- The sealing knife is high-speed turn-over type, and easy for clean.



The most advanced and highest efficient  
Glue Patch Bag Making Machine in Asia.

on	Line Speed (m / min)	Thickness of Film (mm)	Film Width Patch Film (mm)	Film Dia. Patch Film (mm)	Heaters (kw)	Power Required	Machine Dimensions			Machine Weight (kg)	Air Compressor (not included) (hp)
							L (m)	W (m)	H (m)		
	max. 75	0.06~0.1	140	600	1.8KW x 1 0.8KW x 5	8.5KW	11	1.5	2.4	3500	7.5
	max. 90	0.06~0.1	140	600	1.8KW x 1 0.8KW x 5	12.0KW	13	2.45	2.75	4000	10



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#### Side Sealing Unit (for GPW only)

- The sealing knife is made of the best material and without deformation even heated by high temperature.
- It's designed with patent on the fixed sealing knife that is humanistic structure.
- The sealing knife is high-speed turn-over type, and easy to clean.



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#### Glue Patch Unit

- From gluing, slitting, cutting to sticking, it accomplishes with high speed automatically and at one go. For the research and develop of high technology, it's a significant contribution in the field of plastic industry.
- It's beautiful for sticking and without wrinkle.

- The load on the handle is high.
- It's adjustable on the glue consumption to save the production cost and make the capacity high.
- It's equipped with the edge guider position control system (EPC).



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#### Hot Punching Unit

- It's designed by heating punching, and it's easy to cut off.
- It's easy to maintain the punching mold.
- The waste is excluded automatically.



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#### 8-Rotary-Arms Unit (for GPW only)

The collection of bags is by 8 Rotary Arms designed in vacuum type to take the bags easily. Even the machine operates in high speed, the speed of the arms is slow. It could decrease the coefficient of wind resistance, and take the bag precisely.



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#### Photo-Cell Control

This series of machine uses Erwin Sick Photocell for precise control of print image to the side weld.

#### Pre-Warming Station

Additional stabilisation of the side weld in the area of the bottom gusset by the pre-sealing station for the four layers of film.



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**峰明機械有限公司**

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