

HM-1100ST3

Super High Speed 3 Lines T-shirt Bag Making Machine with Hot Slitting & Servo-Drive System

*(Non-Stop) Servo Motor Control

PATENT: 171116 / 188899 / 192243
240 cycles x 3 = 720 pcs/min.

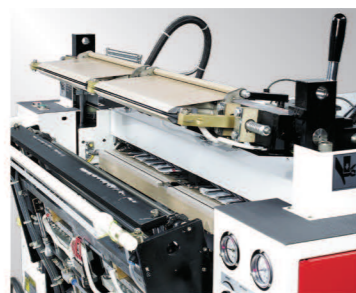


Servo Feeding Control System & Printing Photo Cell

The newly designed big monitor servo feeding control system can manage the "Set Up" data with high speed. The unique designed printing bag control system enhance the productivity, and easy operate.

FEATURES

- Easy to operate the three lines hot-slitting T-shirt bag making machine, super high speed with fully automatic production.
- Special design servo-driven bag feeding is easy to operate.
- Equipped the multi auto alarms with automatic stop design.
- Independent three lines temperature control.
- Equipped with multi auto tension control to maintain the stability of the film roll.
- High efficiency on production.
- Improved tension auto control to enhance the productivity.
- The whole pile of bags has the "Rocking System", which would not make the 2 pcs of bags' sealing stick together.



Sealing Knife "Turnover" Device (The Newly Designed Structure of Sealing Knife)

When clean the Sealing Knife, it can move the whole stack bags away, and the sealing knife can turn over for clean. This ensures the safety and keeps the maintenance easy. Meanwhile, the punching device is driven by air cylinder.



Hydraulic Unwind Device

- Hydraulic rack to lift the jumbo film roll automatically.
- Equipped with heavy duty air craft.
- The maximum diameter of the film roll is 100 cm.
- The maximum weight of the film roll is 600 kgs.
- Provide auto tension control for driving the film by AC motor. Unwind speed is auto control, following the machine speed.

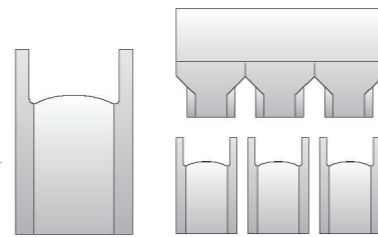


Hot Slitting Device

- Direct heating designed for the hot slitting.
- The temperature of heating is adjustable.
- Provide high hot-slitting output.
- Easy maintenance.
- Adjustable speed according to the size of the film.

Post Gusset Device

Authentic post gusset design to provide the quick, easy and accurate adjustment on the gusseting depth and the edge angle of gusseting.



SPECIFICATIONS :

Model	Bag Size		Max. Production Speed (cycles/min)	Thickness of Film (mm)	Heaters (kw)	Power Required (kw)	Machine Dimensions			Film Width (mm)	Machine Weight (kg)	Gross Weight (kg)	Air Compressor (not included) (hp)
	Width (mm)	Length (mm)					L (m)	W (m)	H (m)				
HM-800ST2	max. 330 x 2	max. 700	max. 300	0.012-0.025	6	9	9.45	1.7	2.2	max. 1100	3400	4000	5
HM-1000ST2	max. 430 x 2	max. 700	max. 300	0.012-0.025	8	11	9.45	2.29	2.2	max. 1500	4000	4500	7.5
HM-1100ST3	max. 330 x 3	max. 700	max. 300	0.012-0.025	9	13	9.45	2.29	2.2	max. 1500	4350	4900	7.5
HM-1200ST4	max. 260 x 4	max. 650	max. 300	0.012-0.025	10	15	10.38	2.33	2.2	max. 1500	4350	5900	7.5
HM-1100CT3	max. 330 x 3	max. 700	max. 200	0.012-0.025	9	13	9.95	2.35	2.05	max. 1500	4350	4900	7.5

HM-800ST2 / HM-1000ST2

Super High Speed 2 Lines T-shirt Bag Making Machine with Hot Slitting & Servo-Drive System

*(Non-Stop) Servo Motor Control

PATENT: 171116 / 188899 / 192243
250 cycles x 2 = 500 pcs/min.



HM-1200ST4

Super High Speed 4 Lines T-shirt Bag Making Machine with Hot Slitting & Servo-Drive System

*(Non-Stop) Servo Motor Control

PATENT: 171116 / 188899 / 192243
240 cycles x 4 = 960 pcs/min.



HM-1100CT3

Super High Speed 3 Lines T-shirt Bag & Calendar Bag Making Machine with Hot Slitting, Side Gusset & Servo-drive System

600 pcs /min
*(Non-Stop)

