



SINCE 1979

# HEMINGSTONE

THE FIRST CHOICE

## HM-1100C5 / HM-1100C5G HM-1100B5 / HM-1100B5G

High Speed 5 Lines Calendar / Bottom Sealing Bag  
Making Machine with Hot Slitting &  
Servo-Drive System (Non Stop)



# Bag Making Machine

## HM-1100C5

High Speed 5 Lines Calendar Bag Making Machine with Hot Slitting & Servo-Drive System

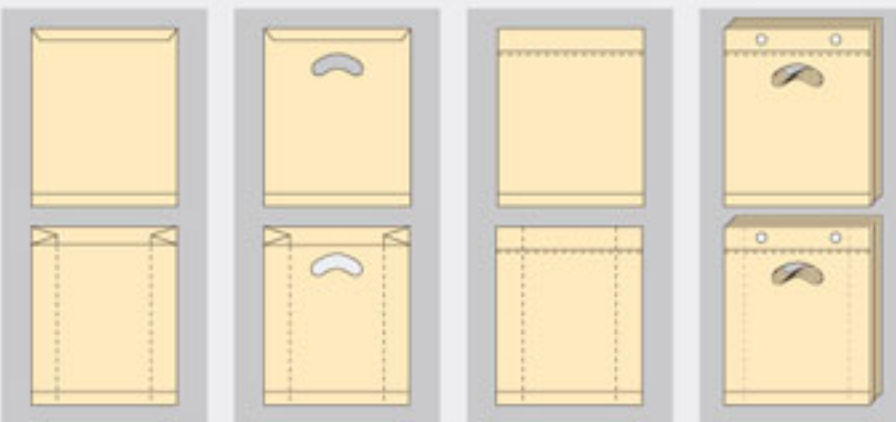
(1000 pcs/min) (Non Stop)



- This machine can slit one-single big film roll into multi-line tracks simultaneously with high production capacity.
- It can produce 1~5 lines hot slitting for bottom sealing bag, and calendar bag.
- This machine has Hot Slitting Device, Block Device, Perforation Device, and Punching Device to choose according to different requirements.



### Products



### Servo Feeding Control System & Printing Photo Cell

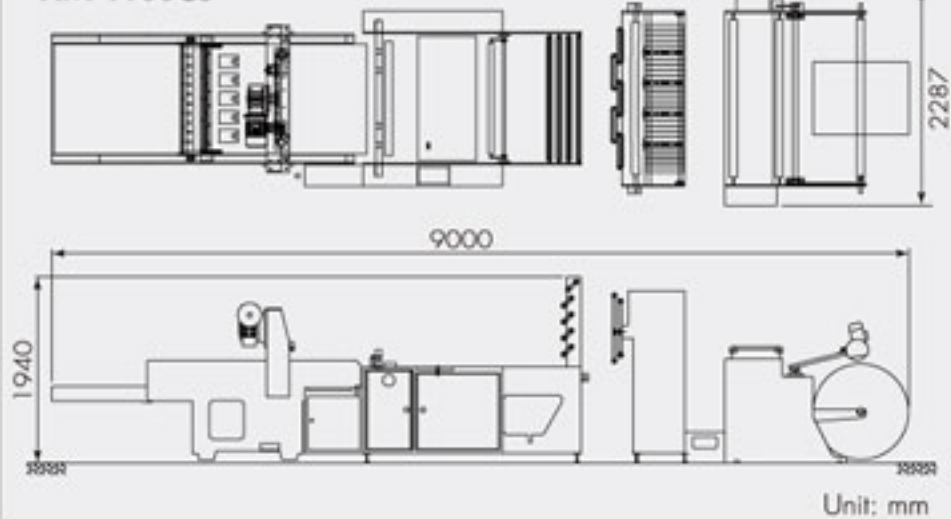
The new designed Big Monitor Servo Feeding Control System can manage the "set up" data with high speed. The unique designed Printing Photo Cell is able to enhance the productivity, and it is easy to operate.



### Hot Slitting

It features direct slitting, adjustable temperatures, adjustable speeds, and easy sizes, and easy to operate.

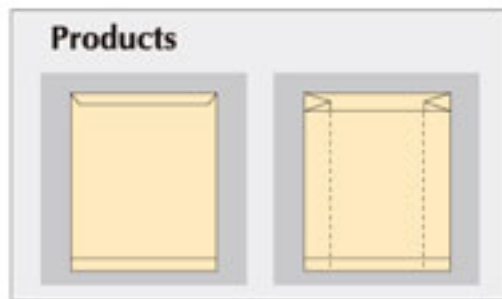
### HM-1100C5



| Model      | No. of Tracks (max.) | Film Unwind Width (max.) (mm) | Film Diameter (max.) (mm) |
|------------|----------------------|-------------------------------|---------------------------|
| HM-1100C5  | 5                    | 900                           | 1000                      |
| HM-1100C5G | 5                    | 1200                          | 1000                      |
| HM-1100B5  | 5                    | 1000                          | 1000                      |
| HM-1100B5G | 5                    | 1200                          | 1000                      |

- This machine can make a big roll into small rolls by using hot slitting. The machine productivity is extremely high.
- Suitable to make 1~5 lines hot slitting bottom sealing bags.

- This machine can simultaneously produce bottom sealing bags in different bag width.
- With a fully automatic computer control servo system, this machine can have both a high speed and a stable productivity.
- Suitable to produce multi-line printed bottom sealing bags.



## HM-1100B5

Super High Speed 5 Lines Bottom Sealing Bag Making Machine with Hot Slitting & Servo-drive System  
(1000 pcs/min) (Non Stop)



### Device

Direct heating design for hot slitting. Stable heating, smooth hot slitting output, easy to handle various film types to maintain.



### Punching Device (for HM-1100C5)

- This punching device is made with adjustable number of Punching Mold Quality Design.
- It can produce 1~5 lines bag production.
- It can be re-assembled as per requirement.
- With including perforation & Hang-hole functions, also it can be multi-selection choice.



### Sealing Knife "Turnover" Device

The newly design structure of Sealing Knife is easy to clean. While cleaning the Sealing Knife, the whole stack of bags can be moved away, and the Sealing Knife can be turned over.



### Hydraulic Unwind Device

- Hydraulic rack to lift the jumbo film roll automatically.
- The max. dia. of the film roll is 100 cm.
- The max. weight of the film roll is 600 kg.
- Provide auto tension control for driving the film by AC motor. Unwind speed is auto control, following the machine speed.

| Bag Size (mm)            |         | Production Speed (cycles/min) | Thickness of Film (total) (mm) | Film Line Speed Cycles (m/min) | Power Required (kW) | Machine Dimensions |       |       | Machine Weight (kg) | Air Compressor (not included) (hp) | Remarks                    |
|--------------------------|---------|-------------------------------|--------------------------------|--------------------------------|---------------------|--------------------|-------|-------|---------------------|------------------------------------|----------------------------|
| Width (each line) (min.) | Length  |                               |                                |                                |                     | L (m)              | W (m) | H (m) |                     |                                    |                            |
| 100                      | 250~700 | 200                           | HD: 0.01~0.03<br>LD: 0.02~0.05 | 90                             | 13                  | 9                  | 2.35  | 1.94  | 2800                | 7.5                                | Without side gusset device |
| 100                      | 250~700 | 200                           | HD: 0.01~0.03<br>LD: 0.02~0.05 | 90                             | 15                  | 11                 | 2.29  | 2.2   | 3500                | 7.5                                | With side gusset device    |
| 100                      | 200~700 | 200                           | 0.01~0.03                      | 100                            | 11                  | 9                  | 2.35  | 1.94  | 2500                | 7.5                                | Without side gusset device |
| 100                      | 200~700 | 200                           | 0.01~0.03                      | 100                            | 13                  | 11                 | 2.29  | 2.2   | 3200                | 7.5                                | With side gusset device    |



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