



SINCE 1979

HEMINGSTONE

THE FIRST CHOICE

HM-810SFP-SV HM-1250R-SV

JP-32P-SV JP-32RP-SV

Fully Automatic Plastic Bag Making Machine



Please visit website www.machinesources.com and key in video serial number **EB61603** to watch the product running in actual production environment.

Bag Making Machine

HM-810SFP-SV
HM-1000SFP-SV
HM-1250SFP-SV

Fully Automatic Plastic Bag Making Machine

- with soft loop handle bag
- with patch handle bag
- with poly draw handle bag
- with die cut handle bag



SPECIFICATIONS :

| Model | Bag Size | | | | Max. Production Speed cycles/min | Thickness of Film (mm) | Heaters | | |
|---------------|------------|-------------|-------------|------------------|--|------------------------|--|------------------------|-----------|
| | Width | Length | Top Folding | Bottom Gusseting | | | | | |
| HM-810SFP-SV | 250-650mm | 250-650mm | 70-75mm | up to 70mm | Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75 | 0.045-0.09 | 1.8KW x 1 0.4KW x 6 | 0.8KW x 2 | |
| HM-1000SFP-SV | 250-650mm | 250-850mm | 70-75mm | up to 70mm | Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75 | 0.045-0.09 | 2.8KW x 1 0.4KW x 6 | 0.8KW x 2 | |
| HM-1250SFP-SV | 250-650mm | 250-1050mm | 70-75mm | up to 70mm | Patch 65 Soft Handle 55 Poly Draw 65 Die Cut 75 | 0.045-0.09 | 2.2KW x 1 0.4KW x 6 | 0.8KW x 2 | |
| HM-1000R-SV | Max. 700mm | Max. 950mm | 70-75mm | up to 70mm | Max. 75 | 0.015-0.05 | 6.0KW | | |
| HM-1250R-SV | Max. 900mm | Max. 1200mm | 70-75mm | up to 70mm | Max. 70 | 0.015-0.05 | 7.2KW | | |
| JP-32RP-SV | 200-635mm | 200-700mm | 70-75mm | up to 70mm | Patch 65 Die Cut 75 | Poly Draw 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 1.8KW x 2 0.4KW x 4 | 0.5KW x 2 |
| JP-40RP-SV | 200-635mm | 200-900mm | 70-75mm | up to 70mm | Patch 65 Die Cut 75 | Poly Draw 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 2.2KW x 1 0.4KW x 4 | 0.5KW x 2 |
| JP-50RP-SV | 200-635mm | 200-1100mm | 70-75mm | up to 70mm | Patch 65 Die Cut 75 | Poly Draw 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 2.8KW x 1 0.4KW x 4 | 0.5KW x 2 |
| JP-32P-SV | 200-635mm | 200-760mm | 70-75mm | up to 70mm | | 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 1.8KW x 1 | 0.4KW x 4 |
| JP-40P-SV | 200-635mm | 200-960mm | 70-75mm | up to 70mm | | 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 2.2KW x 1 | 0.4KW x 4 |
| JP-50P-SV | 200-635mm | 200-1160mm | 70-75mm | up to 70mm | | 65 | LD. 0.045-0.07 H.D. 0.025-0.035 LLD. 0.025-0.7 | 2.8KW x 1 | 0.4KW x 4 |



Soft Loop Handle Bag

Soft loop handle bag is a carrier bag with flexible plastic strip handles with top folding to the inside, without or with bottom gusset.



| Power Required | Machine Dimensions | | | Machine Weight | Air Compressor (not included) |
|----------------|--------------------|-------|-------|----------------|-------------------------------|
| | L (m) | W (m) | H (m) | | |
| 8.5KW | 7.6 | 3.0 | 1.85 | 3,500kg | 5HP |
| 10KW | 7.6 | 3.2 | 1.85 | 4,200kg | 5HP |
| 12KW | 7.6 | 3.45 | 1.85 | 5,000kg | 5HP |
| 9KW | 7.0 | 1.75 | 1.85 | 1000kg | 5HP |
| 10KW | 7.0 | 2.00 | 1.85 | 2000kg | 5HP |
| 8KW | 7.0 | 2.00 | 1.85 | 3,000kg | 5HP |
| 10KW | 7.0 | 2.2 | 1.85 | 3,500kg | 5HP |
| 12KW | 7.0 | 2.45 | 1.85 | 4,200kg | 5HP |
| 5.5KW | 7.0 | 2.00 | 1.85 | 2,700kg | 5HP |
| 7.0KW | 7.0 | 2.2 | 1.85 | 3,000kg | 5HP |
| 9.0KW | 7.0 | 2.45 | 1.85 | 3,400kg | 5HP |

HM-1000R-SV

HM-1250R-SV

Heavy Duty High-Speed Automatic Special Draw Tape Welding Machine

This is a special machine for manufacturing Draw Tape Garbage Bags from the reel to finished article in one fully automatic process with pre-sealing equipment. It is a multi-function automatically controlled machine for top folded gusseted bags. Two types of transmission are available - mechanical or servo-drive, each has its own advantages.

JP-32P-SV JP-32RP-SV

JP-40P-SV JP-40RP-SV

JP-50P-SV JP-50RP-SV

Fully Automatic Multifunction Shopping Bag Making Machine

- with patch handle bag
- with poly draw handle bag
- with die cut handle bag

Patch Handle Bag

Patch handle bag is a carrier bag with patch film inside the top of the PE bags by heat-welding.



Die Cut Handle Bag

Die cut handle bag is carrier bag with punched handgrip and top folding to the inside. With or without bottom gusset.



Poly Draw Handle Bag

Poly draw handle bag is a carrier bag with a roll of narrow strip plastic film entered automatically inside the top folding with or without bottom gusset.



THE MANUFACTURE OF THE PATCH CARRIER BAGS

The patch handle film feeding system is driven pneumatically. The reel of patch film is fed, cut and welded automatically to the top central position of the PE Carrier Bag.



HANDLE PUNCH

The pneumatically controlled handle punch is equipped with knife type cutter designed for long service life and easy exchange operation.



UNWIND SYSTEMS AND TOP FOLD

The unwind unit is equipped with a pneumatic hydraulic web guide control system. The maximum reel diameter is 90cm and maximum film width 85cm, maximum reel weight 150 kgs.

For converting sheet film, a folding unit can be purchased to run in-line with the machine. A low friction top folding device for a single side or two sides fold through a system of folding rollers with guide plates is fitted. The whole unit is well designed for ease of operation and low maintenance.



PHOTOCELL CONTROL AND PRE-SEALING STATION

This series of machine uses Erwin Sick Photocells for precise control of print image to the side weld. Additional stability of the side weld in the area of the bottom gusset and top gusset by the pre-sealing station for the four layers of film.



MANUFACTURE OF SOFT LOOP CARRIER BAGS AND POLY DRAW CARRIER BAGS

At the rear, one unwind station for the polyethylene handle film. The film width is identical to the loop length. The film is cut into narrow strips, and fed into the top fold. The flexible handle film feeding system is driven by pneumatic control. The roll of the film is fed, cut and welded automatically and is precisely positioned to the center of the carrier bag.

The film for the Poly Draw Handle should be pre-slit to width and automatically fed into the top folds of the carrier bag by special forming tool.



Please visit website www.machinesources.com and key in
the Video Serial Number  **EB61601** to watch
HEMINGSTONE company profile.



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